Ardera Optimum Clear: An environmentally-friendly, clear finish that is highly durable and designed for the maintenance of previously coated surfaces. It is compatible with transparent or solid finishes such as Sansin Eos. Ardera or other manufacturers water-based and solvent based paint and finishes. Ardera Optimum Clear will provide additional UV resistance, durability and a beaming finish to any compatible previously coated surface. It also offers excellent adhesion characteristics and can be applied over many water based alkyd products to enhance beauty and durability to wood, metal, fiber glass and composite substrates.

FEATURES

- · Environmentally friendly
- Excellent adhesion
- High solids

- · Glass like premium finish
- · Tough durable finish
- Non flammable liquid
- Exceptionally UV resistant
- · Water repellent

IMPORTANT

Product Data Sheets are based on "ideal" work conditions. Due to wood variability and varying environmental conditions, it is strongly recommended that the end-user needs to determine that the application conditions, coating product system, and techniques are suitable to reach the desired results. Please see Conditions of Sale.

APPLICATIONS

- · Outdoor furniture and decks
- Millwork
- · Wood and fiber glass windows and doors
- Vertical exterior surfaces such as wood siding, metal or composites
- · Garage doors

CHARACTERISTICS

Form and Appearance	Milky Liquid
Appearance on woodGloss, Satin, Low Lus	stre, Extra Low Lustre
Coloring	Standard
• Odor	Low
Specific Gravity (g/cm3)	1.00-1.03
Density (lbs/gal)	8.3-8.4
• pH	8.88
Viscosity, #2 Zahn Cup, 20°C	60-70 sec.
Sag Resistance	6 mils wet
 For spray applications reduce with up to 5% water 	
Solvents	Low
Solid Content	40% +/-1%
Freezing Point	
Diluent	Water
Cleanup	
 Drying Time (To touch) @ 20°C (68°F) 	40 Minutes
 Drying Time (Between applications) @20°C (68°F) 	
Wet Film Thickness	
Coverage	
Longer drying time needed in high humidity or @ I	
 VOC (g/L)Actual — 70) / Regulatory – 164

PACKAGING

Quarts, 1 and 5 US gallon plastic containers.

FORMULAS

Available in Gloss, Satin, Low Lustre and Extra Low Lustre finishes. To maintain clarity Optimum Clear Gloss should be used as the intermediate coat when using Low or Extra Low Lustre as the final coat. Low lustre finishes require more frequent cleaning and maintenance than higher lustre finishes.

PREPARATION

PREPARATION IS KEY TO A SUCCESSFUL PROJECT

- · Inspect surface for defects
- · Make necessary repairs.
- · Clean using Sansin Multi-Wash and rinse well.
- Allow to dry.
- · Sand entire surface.
- · Surface must be clean, free from dirt, dust, grease and wax



CLEAN USING SANSIN MULTI-WASH™



FINISH SANDING #60-#80 GRIT

APPLICATION METHODS

- For previously coated surfaces apply a small test area to ensure proper drying, adhesion, durability and compatibility to the surface.
- Brush using a premium quality dual purpose brush.
- Spray using conventional, air assist or airless systems, refrain from using high sheer pumps.

WORKING PROCEDURE

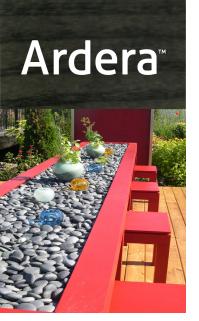
- Stir well before and during application.
- Spray application is preferred using air assist airless or HVLP spray equipment.
- · Apply a manageable film thickness.
- Consider the wet film thickness to determine the number of finish coats.
- Do not overwork Ardera as it is fast drying.
- Do not apply in heat of day or direct sun.
- Do not apply on wood that is warm to touch.
- Do not apply if rain is expected or in freezing temperatures.

MAINTENANCE

Vertical surfaces require maintenance every 4-5 years. Maintenance is necessary when the surface shows signs of wear, such as, clouding, fading or erosion. Maintaining your surface on a regular basis will ensure long-lasting color retention, dimensional stabilization and effective water













repellency. Periodically, clean the surface with Sansin Multi-Wash to remove dirt and residue. Maintenance coat frequency will depend on the quality of prior preparation, substrate quality, construction quality, quality of application and degree of exposure. If fading or erosion is evident, use Sansin Multi-Wash, rinse well and allow to dry. Scuff sand for improved adhesion, apply one maintenance coat of Sansin Ardera Optimum Clear or a slightly toned version of optimum clear using the naturals Colors formulas or a dilution thereof. Color, transparency, exposure, workmanship will affect the performance of the coating.

STORAGE

Shelf life when stored in ideal conditions is 3 years. Store at temperatures of between $+10^{\circ}\text{C}$ and $+30^{\circ}\text{C}$ (50°F and 86°F). Keep containers tightly closed.

SAFETY

See Material Safety Data Sheet.

WARNING TO USERS

Keep out of reach of children, if swallowed immediately drink two glasses of milk or warm water. Do not induce vomiting. Call physician immediately. Avoid contact with skin or eyes; flush with soap and water. Avoid breathing of vapor or mist.

The information contained in this document is given in good faith based

on our current knowledge. The use of the product is beyond the control of The Sansin Corporation, and no guarantees, expressed or implied, are made as to the result to be obtained if not used in accordance with the published Directions for Use. The Sansin Corporation does not assume any legal responsibility for use or reliance on same. This information must on no account be used as a substitute for necessary field tests, which alone can ensure that the product is suitable for the expected use. Before using any product, read its label.

CONDITIONS OF SALE

The only obligation of the manufacturer and seller shall be to replace such quantity of Sansin product that is proven to be defective. Proof of purchase is required. Seller or manufacturer shall not be liable for any loss or damage connected with the use and/or handling of this product. All labor costs are specifically excluded. User should determine suitability of product for the intended use before application. User assumes all risk and liability in connection therewith. This warranty is expressly made in lieu of any and all other rights, warrantes, conditions and remedies, express or implied, including but not limited to any implied warranty or condition of merchantability, fitness for a particular purpose, and any warranty or condition arising out of a course of dealing, a custom or usage of trade. If any distributor or seller of product offers warranties or remedies which differ from those offered by Sansin, Sansin accepts no responsibilities for such warranties or remedies.

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